

ABSTRACT

5 A deburring method of removing burrs present on the  
surface of a yoke component, made from a low steel carbon  
steel, of a voice coil motor for a hard disk drive, includes  
a first step of subjecting the yoke component to a barrel  
polishing treatment; and a second step of subjecting the  
yoke component to at least one of an abrasive grain  
10 fluidization treatment, a thermal deburring treatment, a  
magnetic polishing treatment, an ultrasonic deburring  
treatment, and a water jet deburring treatment.

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